Applicant: Jeffrey A. Anderson Attorney's Docket No.: 14917.0002

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AMENDMENTS TO THE CLAIMS

(Currently amended) A metal framing member comprising: a formed metal sheet
including a plurality of expanded web slots <u>including voids and metal web</u>
elements in a region of the formed sheet metal <u>sheet</u>, wherein the region includes
a plurality of reinforcements <u>including a dart or dimple</u> proximate to the web
slots.

2. (Canceled)

- 3. (Original) The member of claim 1, wherein the formed metal sheet includes a web region and a first flange extending from the web region.
- 4. (Original) The member of claim 3, wherein the formed metal sheet further includes a second flange extending from the web region in a direction substantially parallel to the first flange.
- 5. (Original) The member of claim 3, wherein the web region includes the expanded web slots.
- 6. (Original) The member of claim 3, wherein the first flange includes the expanded web slots.
- 7. (Original) The member of claim 3, wherein each of the web region and the first flange includes the expanded web slots.
- 8. (Original) The member of claim 5, wherein each of the web region, the first flange and the second flange includes the expanded web slots.
- 9. (Original) The member of claim 4, wherein the formed metal sheet further includes a closing region extending the first flange to the second flange to form a substantially tubular structure.